

# ASOCRET-BIS-5/40

## Repair mortar for voids from 5-40 mm

July 2024

### PROPERTIES:


ASOCRET-BIS-5/40 is a system component and is only to be used in combination with ASOCRET-KS-HB

- Water impermeable
- Water vapour permeable
- Resistant to frost and de-icing salts
- Impairs the passage of CO<sub>2</sub>
- High resistance to carbonation
- Trowel and spray applications

### AREAS OF APPLICATION:

ASOCRET-BIS-5/40 is used as a anti-sag reprofiling mortar for vertical, horizontal and overhead areas for voids up to 40 mm. It is also suitable as a levelling compound on swimming pools and tanks as well as for forming pool edge details for subsequent waterproofing or tile installation.

### TECHNICAL DATA:

 <small>1119</small>	
<b>SCHOMBURG GmbH &amp; Co. KG</b> Aquafinstraße 2-8 D-32760 Detmold <small>16 2 06438</small>	
<small>DIN EN 1504-3</small> <b>ASOCRET-BIS-5/40</b> Concrete replacement for structural and nonstructural repair <small>EN 1504-3: ZA. 1a</small>	
Compressive strength:	R4
Chloride ion content:	≤ 0.05 %
Adhesive bond:	≥ 2.0 N/mm <sup>2</sup>
Restrained shrinkage/expansion: NPD	
Resistance to temperature change, part 1:	≥ 2.0 N/mm <sup>2</sup>
Capillary water absorption:	≤ 0.5 kg x m <sup>2</sup> x h <sup>-1/2</sup>
Carbonation resistance:	passed
E-modulus:	≥ 20 GPa
Reaction to fire:	Euroclass A1
Durability:	NPD

NPD – „No Performance Determined“

Material properties	
Colour	Cement grey
Basis	Cement
Particle size	Up to 2 mm
Bulk density	1.6 kg/dm <sup>3</sup>
Wet density	2.1 kg/dm <sup>3</sup>
Working life	Approx. 60 minutes at +20°C
Overcoat after	Min. 1 day
Application temp	+5°C, max. +30°C
Compressive strength	24 hours approx. 14 N/mm <sup>2</sup> 7 days approx. 50 N/mm <sup>2</sup> 28 days approx. 60 N/mm <sup>2</sup>
Flexural strength	24 hours approx. 4 N/mm <sup>2</sup> 7 days approx. 8 N/mm <sup>2</sup> 28 days approx. 9 N/mm <sup>2</sup>
Overcoating with bonded waterproofing membranes/tiles	Approx. 24 hours
Consumption	Approx. 1.8 kg/m <sup>2</sup> /mm thickness
Cleaning	Thoroughly clean work tools with water after use
Packaging	25 kg bag
Storage	Cool and dry, 12 months in the original unopened packaging. Use opened packaging promptly.

### SUBSTRATE PREPARATION:

Cement-based areas must be sound with good key and be load-bearing, free from cement laitance, loose components as well as adhesion inhibiting materials such as release agents, dust, laitance layers etc. Dependant on the project, prepare the substrate e.g. by grit-blasting, shot-blasting, high pressure water jetting (500-2000 bar), scabbling or planning. The prepared substrate must have an open textured surface structure. Adequately pre-wet the treated substrate 24 hours as well as 2 hours before applying ASOCRET-BIS-5/40, which at the time of mortar application must be matt damp. Exposed reinforcing steel is to be treated with corrosion protection ASOCRET-KS-HB (see requirements in the technical data sheet).

# ASOCRET-BIS-5/40

## Repair mortar for voids from 5-40 mm

July 2024

**SUBSTRATE PREPARATION (Continued):**

Minimum age of the concrete substrate: 28 days

Tensile adhesion strength of the concrete substrate: min. 1.5 N/mm<sup>2</sup>**PRODUCT PREPARATION:**

Each 25 kg ASOCRET-BIS-5/40 requires a water quantity of approx. 3.5-3.75 litres water. Initially add approx. 2.8-3.0 litres water/25 kg ASOCRET-BIS-5/40 and mix the powder for approx. 3 minutes. Then add the remaining quantity of water and mix for a further 2 minutes to a homogenous and lump free consistency. When mixing larger amounts, we recommend the use of a compulsory mixer. Only mix as much material as can be used within 60 minutes.

**APPLICATION:****Hand application:**

ASOCRET-BIS-5/40 is applied together with the mineral-based bonding agent ASOCRET-KS/HB. ASOCRET-KS/HB is brushed into the prepared matt-damp substrate using a hard broom to give full coverage and fill surface pores. Apply the ASOCRET-BIS-5/40 repair mortar to the required thickness whilst the bonding agent is still wet. Subsequently compact the mortar and strike off flush with the surface. When applying to larger areas, the thickness can only be applied up to 20 mm in one layer. We recommend building up layers for thicker applications. As an alternative, applications up to 40 mm in one layer can be achieved by spraying.

**Wet spray application process:**

When applying by wet spray techniques, the use of a mineral-based bonding agent can be skipped. Apply 2 layers of ASOCRET-KS/HB corrosion protection at least 72 hours before applying the ASOCRET-BIS-5/40 mortar by wet spray techniques. The substrate must be matt-damp when installing ASOCRET-BIS-5/40. Re-profiling by wet spray is carried out after the material has been mixed in a compulsory mixer with a suitable feed pump and the use of a MAWO nozzle. To ensure a regular spray pattern, the use of a high performance site compressor is mandatory (min. 4 m<sup>3</sup> air/4-5 bar operating pressure).

**Without compulsory mixer:**

Pump system: High Comp Power

Pump unit: XP 120

Water demand: approx. 190-200 l/hr

Nozzle: MAWO nozzle 35/12 mm

Max pipe length: 30 m

Control nozzle displacement: 0.5 - 1.0 m

**PFT pump system:**

Multi Mix compulsory mixer

Feed pump N2FU400/screw conveyor D8-1.5

Reprofiling spray gun 12 mm

Max pipe length: 30 m

Control nozzle displacement: 0.5 - 1.0 m

**Inotec pump system:**

Inomix compulsory mixer ZM80 Jet Mix

Inobeam F21 light/screw conveyor D8-1.5

Mortar hose 25 mm diameter

Reprofiling nozzle 35/12 mm (Reprofiling spray tool)

Max pipe length: 30 m

Control nozzle displacement: 0.5 - 1.0 m

**Material application:**

Through introduction of compressed air at the spray nozzle, the material should exit the nozzle in a uniform circular pattern. During the first spray coat application, blow holes, honeycombs, voids behind the rebar, irregularities in the wall, etc, should be filled and evened out. The second spray coat should be used to build up desired material thickness, which can then be finished with proper smoothing methods.

# ASOCRET-BIS-5/40

## Repair mortar for voids from 5-40 mm

July 2024

### Post application treatment:

Once the ASOCRET-BIS-5/40 has been applied, carefully protect the mortar surface from drying out too quickly by using suitable measures. This may be achieved by keeping damp for at least 3-5 days using water mist spray or wet jute sheeting or covering with other sheeting as necessary. The sheeting must be fixed to the area so that there is no air exchange possible. Pay particular attention to post application treatment when the mortar surface is exposed to direct sunlight, draughts, large temperature variations and/or low humidity. If the application of a mineral-based waterproof slurry is planned, then this can be applied after approx. 24 hours as an alternative post application treatment method.

### IMPORTANT ADVICE:

- Prior to commencing any concrete restoration measures, the actual condition is generally to be assessed by a specialist and/or Structural Engineer. The test record is to be made available to the applicator before starting the renovation work.
- Protect areas not to be treated from the effects of ASOCRET-BIS-5/40.
- ASOCRET-BIS-5/40 mortar that has already started to harden, may not be re-lifed through the addition of water or fresh mortar as there is a risk of inadequate strength development.
- Applications that are not clearly explained in this technical data sheet may only be carried out after consultation with and written confirmation from your Equus Representative.
- Observe pertinent regulations and guidelines.

### GISCODE: ZP1

### HEALTH AND SAFETY:

Health and Safety information can be found on the Safety Data Sheet (SDS).

### WARNINGS AND BANS:

Is the building product/building product line subject to warning or ban under section 26 of the Building Act 2004?	No
--	----

### MANUFACTURERS CONTACT DETAILS:

Manufacture location	Germany
Legal and trading name of manufacturer	SCHOMBURG GmbH & Co. KG
Manufacturer address for service	Aquafinstr. 2-8 D-32760 Detmold (Germany)
Manufacturer website	Schomburg.com
Manufacturer email	
Manufacturer phone number	+49 5231 953 00
Manufacturer NZBN	