

## Repairs - Methodology Statement

### I-10 and I-11 SPECIFICATION STEEL COATINGS – Polyurethane

July 2019

#### 1.0 PREAMBLE

This specification is for the application the **Chevaline Epistixx System** as a long-life easy-maintenance repair coating system on damaged steel surfaces.

#### 2.0 EQUUS COATING INSTALLATION PROCEDURES for interior and exterior steel surfaces

- Ensure all surfaces are dry and clean. Damaged surfaces will require a hard sand and wipe with a damp cloth or light rinse off with water.
- Apply a spot primer to all bare, damaged surfaces or over spot welds with a coat of **Protexx Zincure** at 8 m<sup>2</sup> per litre.
- Apply a full coat of **Chevaline Colourcure HB Primer** at about 6 m<sup>2</sup> per litre to the complete surface area.
- Apply the third coat of **Chevaline Colourcure 2 Topcoat** at 8 m<sup>2</sup> per litre to the complete surface area.

**Note:**

- **I-11 Specification calls for selective areas to apply an extra coat of Chevaline Colourcure 2.**