

Methodology Statement

I-10 and I-11 SPECIFICATION STEEL COATINGS – Polyurethane

July 2019

1.0 PREAMBLE

This specification is for the application the **Chevaline Colourcure 2 System** as a long-life easy-maintenance coating system on new steel surfaces.

2.0 EQUUS COATING INSTALLATION PROCEDURES for interior and exterior steel surfaces

- Ensure all surfaces are dry and clean.
- All steel will have been primed in the steel fabricators yard and delivered to site. This involves Abrasive Blast to AS 1627.4 Class 2.5
- Apply a spot primer to all bare, damaged primer or over spot welds with a spot coat of **Protexx Zincure** at 8 m² per litre.
- Apply the second coat of **Chevaline Colourcure HB Primer** at 6 m² per litre.
- Apply the third coat of **Chevaline Colourcure 2 Topcoat** at 8 m² per litre.

Note:

- *I-11 Specification calls for selective areas to apply an extra coat of Chevaline Colourcure 2.*