

## Methodology Statement

### E-7, E-8 and E-12 SPECIFICATION STEEL COATINGS – Polyurethane

July 2019

#### 1.0 PREAMBLE

This specification is for the application the **Chevaline Colourcure 2 System** as a long-life easy-maintenance coating system on new steel surfaces.

#### 2.0 EQUUS COATING INSTALLATION PROCEDURES for interior and exterior steel surfaces

- Ensure all surfaces are dry and clean.
- All steel will have been primed in the steel fabricators yard and delivered to site. This involves Abrasive Blast to AS 1627.4 Class 2.5
- Apply a spot primer to all bare, damaged primer or over spot welds with a spot coat of **Protexx Zincure** at 8 m<sup>2</sup> per litre.
- Apply the second coat of **Chevaline Colourcure HB Primer** at 6 m<sup>2</sup> per litre.
- Apply the third coat of **Chevaline Colourcure 2 Topcoat** at 8 m<sup>2</sup> per litre.

**Note: E-12 Specifications calls for selective areas to apply an extra coat of Chevaline Colourcure 2**

**Note: Bright colours may require an extra coat of Chevaline Colourcure 2**